



**CEAMFIBRE®**  
*Citrus fibre*



- Bakery -  
**FROZEN  
DOUGH**

**CEAMFIBRE®**  
to avoid crystallization,  
reduce stickiness and  
improve shelf life

**CEAMFIBRE 90-472F** and **CEAMFIBRE 7000F** reduce modifications in the gluten network, avoid crystal formation after frost and defrost cycles and reduce stickiness. **CEAMFIBRE 90-472F** improves cohesive and emulsifying properties.



**Citrus Fibre**

Ceamfibre 90-472F

Ceamfibre 7000F



**CEAMSA**

## BENEFITS

- ◎ Avoid gluten network modifications.
- ◎ Control of crystal ice formation.
- ◎ Avoid syneresis during defrosting.
- ◎ Reduce stickiness and improved processability.
- ◎ Ceamfibre 7000F option for clean label products.
- ◎ Improve quality of the final product.
- ◎ Cost effectiveness due to increased yields.



## BASIC RECIPE FOR FROZEN DOUGH WITH CEAMFIBRE

### INGREDIENTS %

	Ceamfibre 90-472F	Ceamfibre 7000F
Ceamfibre 90 - 472F .....	0.50	-
Ceamfibre 7000F .....	-	1.00
Wheat flour .....	61.05	61.05
Water.....	38.30	38.30
Dry yeast .....	0.62	0.62
Salt.....	1.33	1.33
Improver .....	0.20	0.20

## NUTRITIONAL VALUES

COMPONENTS	Ceamfibre 90-472F	Ceamfibre 7000F
Fat .....	0.85%	0.85%
Proteins .....	6.55%	6.55%
Carbohydrates .....	46.70%	47.20%
Dry matter .....	54.12%	54.57%
Total Kcal /KJ .....	221/937	223/945



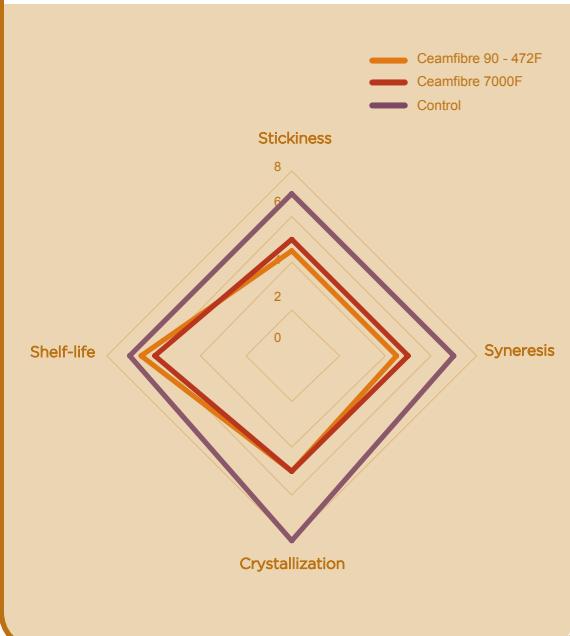
## FROZEN DOUGH WITH CEAMFIBRE

### SENSORIAL ANALYSIS

Control



Ceamfibre



CEAMSA - Application Guidelines

AGL n°5008 Ceamfibre in frozen dough